



Area of use

CM 960 Industrial Super Top is a pumpable self-levelling compound. The product is intended for indoor and outdoor use on substrates of concrete. The product may be used as a wear surface* for heavy industrial use, fx. loading docks.

Pre-treatment

The substrate should be clean and free of dust, cement skin, grease and other impurities that can prevent adhesion. Adhesion and surface resistance of the substrate should be no less than 1.5 MPa. Always prime the underlying substrate with PP 600 and allow to dry before pouring. In terms of the primer forming a film, the temperature of the substrate must not fall below 10 °C. For best results, the ambient temperature in the work area should be between 10 and 25 °C. At higher or lower temperatures, the time for curing will shorten or extend. With the risk for cracks due to shrinkage or settings in the subfloor, a concrete surface should not be leveled within the first 28 days after casting. As a recommendation the RH in the concrete should have reached RH 90 % as the upper limit for pouring the CM 960. Use the Combimix form foam for edging. In order to avoid drainage pipes from getting clogged, always make sure that the drains are properly sealed before pouring.

Mixing

Mix the dry powder with max 3.0 liters of water (max 15 %) per 20 kg bag. Mix with a drilling machine and a whisk, or a mixing pump intended for this purpose. The correct water mixture can be tested using a slump test with a cylinder with Ø 30 mm and a height of 50 mm on a 300 x 300 mm plexiglas plate. With the correct water mixture, the spread should be max 115 mm. The slump test also checks that the material is well blended and that there is no separation.

Application

The mixed material is applied by hand, or pumped out onto the substrate in lengths. Each new ribbon is added to the old one as soon as possible so that the material can blend together and create an even surface. The width of the ribbons can be adjusted to the capacity of the mixing pump and the thickness of the covering. The material requires a light treatment with a toothed trowel to provide maximum smoothness.

Post-treatment and curing

You can easily shape or cut the semi-hardened self-leveling underlayment material before it fully dries. The product is paintable with epoxy or similar after 3-5 days depending on the thickness. Always make sure that the material is sufficiently dry before it gets overcoated. The guiding value assumes a curing temperature of approximately 20 °C, 40 % RH and proper air flow.

Storage time and packaging

Store in a dry environment, on an unopened plastic-coated pallet, six months from the date of production. The date of production is printed on the packaging. CM 960 Super Industrial Top is delivered in 20 kg bags, in big bags and in bulk.

Residual products and safety information

Empty bags can be burned. Any remaining, dry powder that has been stored properly can be used again. Hardened material should be disposed of as construction waste. Do not wash the product into the sewage system. The cement in the product has a reduced level of chromate. Follow regulations in each respective country.

Health, environment, safety and technical service documents

For current version of product information, contact Combimix at info@combimix.se. Previously undated and dated issues are no longer valid. For more information contact our sales organization.

* Colour deviations of the product may occur.

Technical data as per EN 13813

Release of corrosive substances	CT
Compressive strength class	C25
Compressive strength average	26 MPa
Flexural strength class	F7
Flexural strength average	7 MPa
Fire resistance class	A1
RWA	20
Adhesion to surface	2.0 MPa

Other properties

Substrate	Concrete
Thickness	10-20 mm
Grain size	< 5 mm
Material consumption	2.0 kg/m ² /mm
Weight (dry state)	2000 kg/m ³
Flow rate	max 115 mm
Working time	15-20 min
Final set	3-5 hrs
Coverable (tiles)	12 hrs
Paintable with epoxy or similar	3-5 days
pH	approx. 11
Water damage resistant	yes
Surface Tensile Bond Strength, 28 days (polished, loaded surface)	> 1.5 MPa
Shrinkage	0.03-0.05 %
TVOC 28 days	-

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